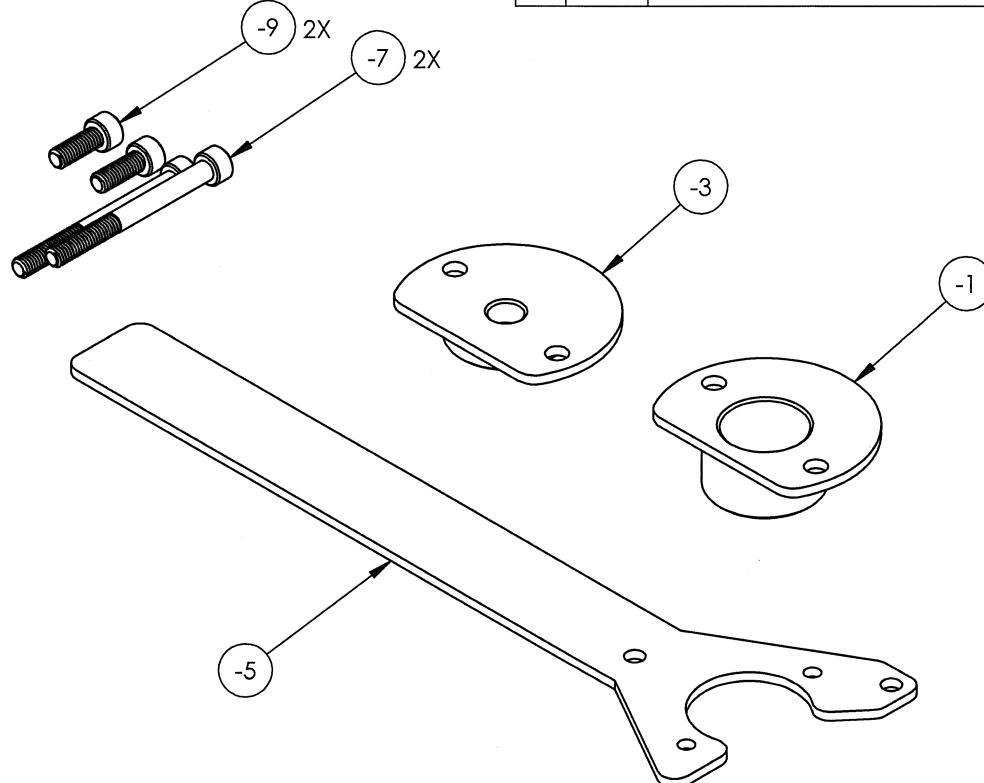


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			8/12/2016	SM	JAG
2	17-0014	-1 DELETED INK STAMP T/N, S/N. ADDED LASER ENGRAVE P/N. -3 DELETED INK STAMP P/N W/BLACK PAINT OPPOSITE SIDE. ADDED LASER ENGRAVE P/N FAR SIDE. -5 ADDED NOTE LASER ENGRAVE T/N, S/N, "MADE IN USA".			1/24/2017	RJC	JAG
C	19-606	ITEM -3MASKING HOLE ADDED, ITEM -5 ENGRAVING "MADE IN USA" AND S/N REMOVED			2/22/2019	VM	VM



NOTES:

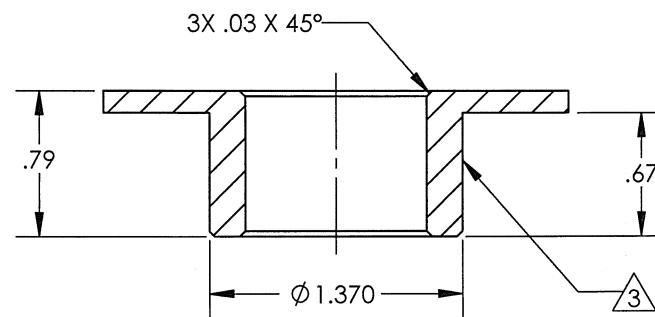
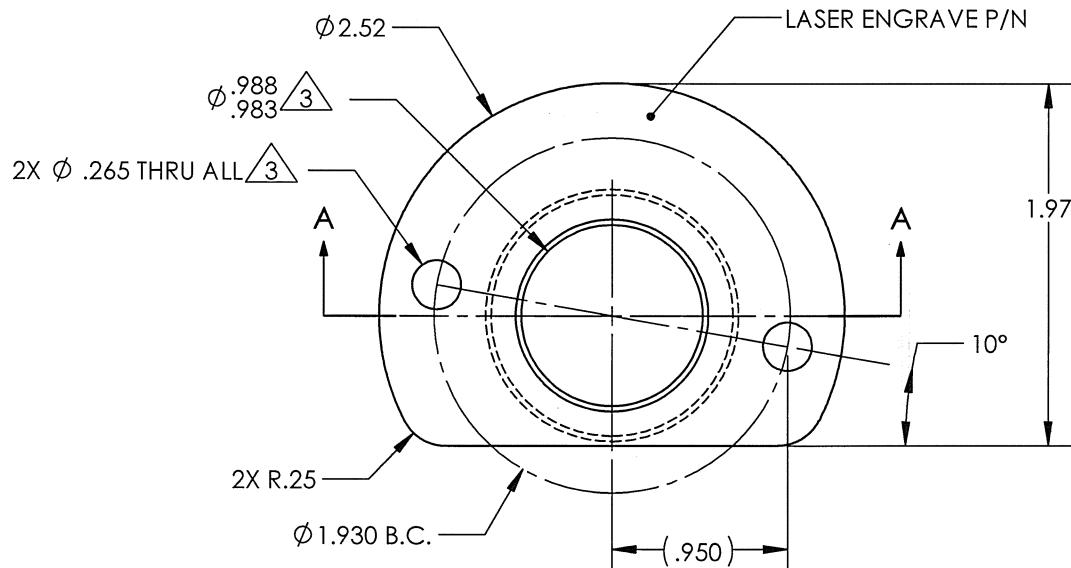
- REF. EUROCOPTER T/N: M6232V3021128.
- PART OF KIT RBEM632V3021102.

DART AEROSPACE	
TITLE	
DWG NO.	
RBEM632V3021132	
ASSY QTY	REV C
B/O	
Part #	
UNIT QTY	
Description	
Material	
B/O INFORMATION OR SPECIFICATIONS	
PG.	
MAT'L	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
USED ON MODEL	
APPROVED:	H175
SCALE	N/A
DATE	3/3/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	UNTHREADED PLATE	1018/1020 CR			2
			-3	1	THREADED PLATE	1018/1020 CR			3
			-5	1	HANDLE	4130			4
	B/O	-9	2	SOCKET CAP SCREW	SS	M6 X 1 X 16 MM (MCMASTER-CARR # 91292A135)			1
	B/O	-7	2	SOCKET CAP SCREW	SS	M6 X 1 X 60 MM (MCMASTER-CARR # 91292A413)			1

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REVIEWS			
REV	ECR	DESCRIPTION	DATE
2	17-0014	-1 DELETED INK STAMP T/N, S/N. ADDED LASER ENGRAVE P/N.	1/24/2017 RJC JAG



SECTION A-A

(1)

UNTHREADED PLATE



NOTES:

1. ZINC PLATE SPEC. ASTM B633 TYPE I.
2. POWDER COAT YELLOW SPEC. FED # 13538.
- 3 NO POWDER COAT ON SURFACE.



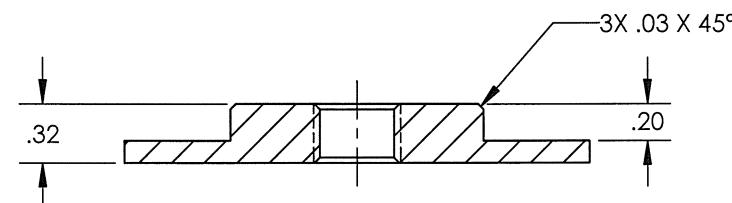
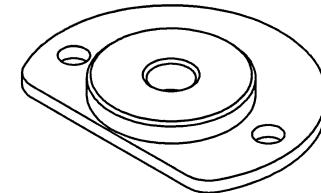
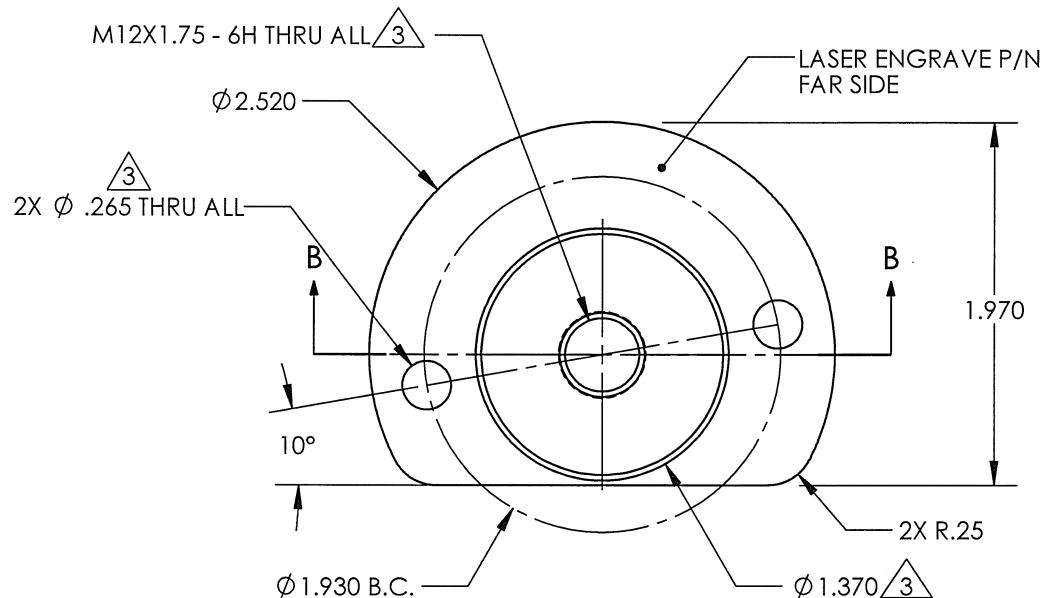
TITLE
NUT KEY

DWG NO. RBEM632V3021132-1 REV C

MATL	1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	XXX ± .005	FRACTIONS ± 1/8
TREAT	XX ± .01	ANGLES ± .5°
FINISH	SEE NOTES	X ± .1 SURFACES = 125/
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED:	CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR:	ANDERSON	USED ON MODEL
QA APPR:	LINDSAY	H175
APPROVED:	VIP	
SCALE	N/A	DATE 3/3/2016 SHEET 2 OF 4

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
2	17-0014	-3 DELETED INK STAMP P/N W/BLACK PAINT OPPOSITE SIDE. ADDED LASER ENGRAVE P/N FAR SIDE.	1/24/2017
C		MASKING NOTE ADDED ON HOLE .265	2/22/2019



SECTION B-B

(3)

THREADED PLATE

NOTES:

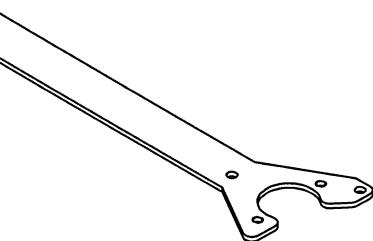
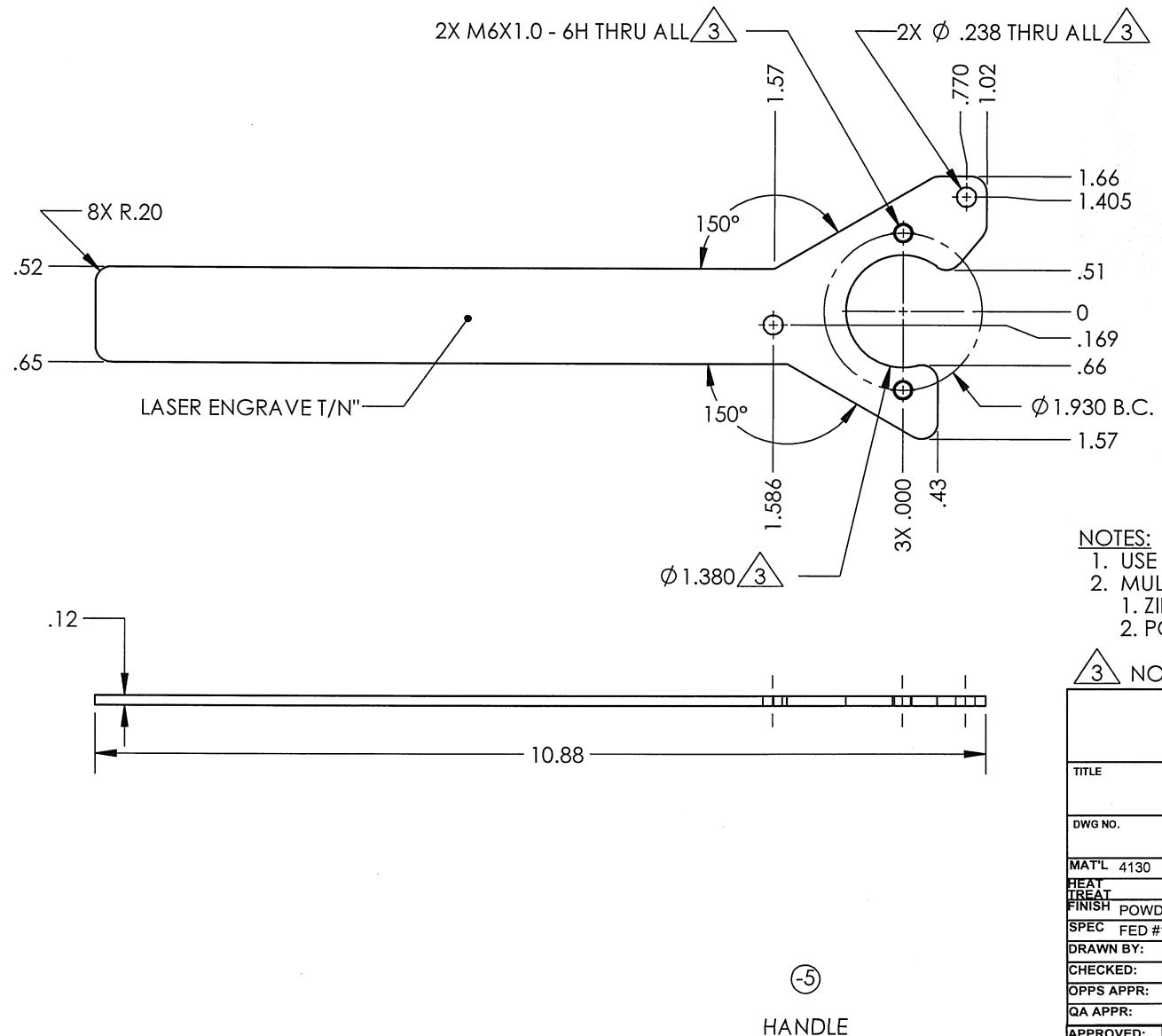
1. ZINC PLATE SPEC. ASTM B633 TYPE I.
2. POWDER COAT YELLOW SPEC. FED # 13538.
- 3 NO POWDER COAT ON SURFACE.



TITLE		NUT KEY	
DWG NO.		RBEM632V3021132-3	
REV		C	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		XXX ± .005 FRACTIONS ± 1/8	
FINISH SEE NOTES		XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125/V	
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES	
CHECKED: CLOUGH		.015 x 45° OR .015R	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED: VM		USED ON MODEL	
SCALE	N/A	DATE	3/3/2016
SHEET 3 OF 4			

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	17-0014	-5 ADDED NOTE LASER ENGRAVE T/N, S/N, "MADE IN USA".		1/24/2017	RJC	JAG
C		ENGRAVING "MADE IN USA" AND S/N REMOVED		2/22/2019	VM	VM



NOTES:

- 1. USE CAD DATA FOR MANUFACTURE.
- 2. MULTIPLE FINISH:
 - 1. ZINC PLATE SPEC: ASTM B633 TYPE 1 SC2.
 - 2. POWDER COAT YELLOW SPEC: FED # 13538.

3 NO POWDER COAT ON SURFACE.



TITLE

NUT KEY

DWG NO.

RBFM632V3021132-5

REV C

MAT'L 4130		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH POWDER COAT YELLOW		.X ± .1 SURFACES = 125/	
SPEC FED #13538		1. BREAK ALL SHARP EDGES ✓ 015 x 45° OR. 015R	
DRAWN BY: MACKOVJAK		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: CLOUGH		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY			
APPROVED: <i>WY</i>		H175	
SCALE	N/A	DATE	3/3/2016
		SHEET 4 OF 4	